












Date: Wednesday, 03/09/2008 8:52:25 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 41710	
Estimate Number : 11125	
P.O. Number :	Part Number : D34033
This Issue : 03/09/2008 S.O. No. :	Drawing Number : D3403 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 40528	Material :
Written By :	Due Date : 15/09/2008 Qty: 200 Um: Each
Checked & Approved By : <u>JLD 08.9.03</u>	
Comment : Est Rev:A 05.08.31 New issue KJ/JLM Est Rev:B 06-03-07 As per Rev B JLM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	M303R0750 303 Round Bar 0.750
	 
Comment: Qty.: 0.1833 f(s)/Unit Total : 36.6600 f(s) Material: AISI 303 SS Bar Ø0.750 (M303R0.750) Identify for D3403-3 Batch: <u>M108872</u> <u>mmf 08/09/10</u> <u>32 Leek</u>	
2.0	HARDINGE HARDINGE CNC LATHE SMALL
	  <u>PD</u>
Comment: HARDINGE CNC LATHE SMALL 1- Turn as per Folio FA558 & Dwg D3403 Folio Rev: <u>B</u> Dwg Rev: <u>B</u> <u>SA 08/09/11</u> 2-Deburr <u>mmf 08/09/10</u> <u>201</u>	
3.0	QC2 INSPECT PARTS AS THEY COME OFF MACHINE
	  <u>SA 08/09/11</u> <u>mmf 08/09/10</u> <u>201</u>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8 SECOND CHECK
	  <u>SA 08/09/11</u> <u>mmf 08/09/10</u> <u>201</u> <u>counter</u>
Comment: SECOND CHECK <u>SA 08/09/11</u> <u>mmf 08/09/10</u> <u>201</u>	
5.0	PACKAGING 1 PACKAGING RESOURCE #1
	  <u>SA 08/09/11</u> <u>mmf 08/09/10</u> <u>201</u> <u>4x</u>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>SA 08/09/11</u> <u>mmf 08/09/10</u> <u>201</u> <u>4x</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3403-3 PAR #: N/A Fault Category: Prod/Machined Parts NCR: Yes No DQA: D Date: 08/09/25
5412-742-013/011
 Resolution: _____ Disposition: _____ QA: N/C Closed: D Date: 08/09/05

NCR: <u>41710</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/9/19	# 2.0	Dumping inspection (47) Parts were found to have Dia - 0.425 to 0.430 ranging -0.002	<i>[Signature]</i>	use the Qty (47) D34033 on w/o 42220 D2570. (cut down to 0.430")	<i>[Signature]</i> 08/09/23	<i>[Signature]</i> 08/09/23	<i>[Signature]</i> 08/09/23	<i>[Signature]</i> 08/09/23
		from 0.427" to 0.431" RC only sampled measured parts - operator error						

NOTE: Date & initial all entries

Date: Wednesday, 03/09/2008 8:52:26 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41710

Part Number: D34033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.09.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

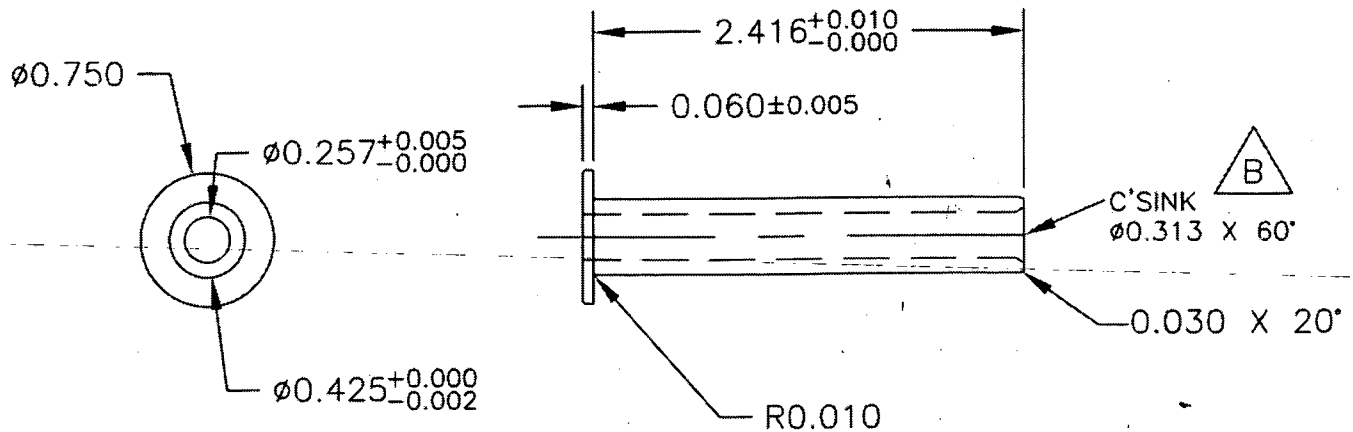
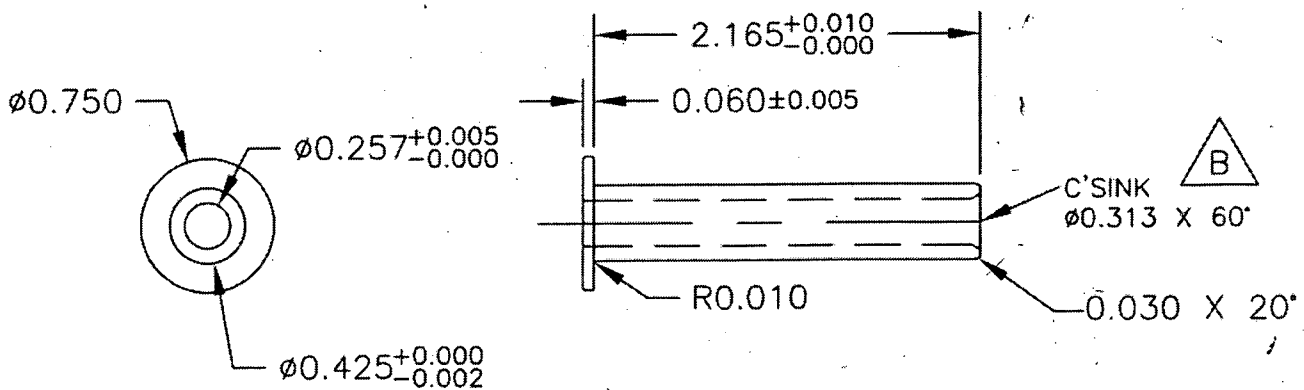
NOTE: Date & initial all entries

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06.01.27 H

**D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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